

Introduction:

Shannon-INSULTECH® “Rapid Rise” Fire Blankets are a CAD designed, CNC produced, high quality pre-engineered insulation system designed to protect equipment from extreme (Catastrophic Heat) temperatures not exceeding 2000° F (1093°C). Shannon-INSULTECH® “Rapid Rise” Fire Blankets are weather and chemical resistant, flexible and easy to install, remove and reinstall allowing quick access and easy equipment serviceability. Reference: ANSI/UL-1709-1991 “Risk Mitigation”.

Applications: Motor Operated Valves (MOV’s), Valve and Fittings, Process Systems, Equipment, Controls, Cable Trays, Structural Columns.

Markets: Oil & Gas Industry, Chemical, Petro Chemical Process

Service Temperature: This design is to act as a Thermal Barrier with a maximum service temperature of 2000°F (1093°C).

Product Components: The Outer Jacketing 45.0oz/yd² (1527g/m²) Silicone Coated Silica Ceramic Fabric. The Insulation core is a 128 kg/m³ (8lb/CF) Ceramic Needled Fiber Mat. The Inner Jacket is a 23oz/yd² (781g/m²) Silicone Coated Silica Ceramic Fabric. The Ceramic Needled Mat is encapsulated by the Silica Ceramic Fabric, then stapled together, producing a “Self-Contained System”. System includes Integral Fasteners for easy install.

Blanket Construction: Shall be a “Double Sewn Construction”. Inner jacket materials will be out, to match at the outer jacket edge. Stitching shall be a stainless steel thread, double sewn lock stitch with a minimum of 7 stitches/inch (2-3 stitches/cm). All raw jacket edges shall have a tri-fold aluminized cloth binding. No raw jacket edges will be exposed. Final assembly is done with stainless steel Hog Rings and will be spaced no greater than 1” (2.5cm) on center. No “On-Site Fabrication” to assure high quality.

Blanket Overlap: To minimize heat loss, the blanket will extend beyond mating flanges unto existing insulation for a minimum of 2” (5CM). Where blanket cannot fit over existing oversized insulation, blanket will butt up to existing insulation with a friction fit seam. All surfaces will be insulated, open gaps are not acceptable. Blanket diameters which are 1” (2.5cm) or larger than existing insulation must be end capped to eliminate open air void.

Drawing Requirements: Each blanket project will include an assembly drawings submittal identifying piece location, a Material List of all pieces and Instructions for Installation. Accurate CAD files & project records must be kept by the manufacturer, for a minimum of ten years. All blankets are to be CAD designed / CNC produced to assure the highest quality and precise fit.



Leak Accommodations: To accommodate a leak and detect its origin, blankets will have a low point stainless steel drain grommet or the design will incorporate a mating seam at the lowest point of the blanket.

Blanket Insulation Weight: When designing blanket insulation for large equipment where a multi-piece construction is necessary, the total number of pieces will be minimized. Any one piece will not exceed 40lbs (18 kg) in weight.

I.D. Plate: For easy identification and location, a stainless steel or aluminum I.D. Plate tag is riveted to each blanket piece. 1/8” (0.32CM) embossed lettering shows location, description, size, pressure rating, Work Order, Manufacturing Date and Tag Number Sequence. Each blanket will include an ID Plate.

Quilting Pins: To enhance blanket quality and to maintain uniform thickness, stainless steel quilting pins @ 14 Gauge (2.5 mm²) will be placed at random locations no greater than 12” (30 CM) apart. Quilting Pins will prevent shifting of the insulation core. Stainless speed washers will secure the quilting pin stem.

Minimized Air Void: Some equipment and equipment heads are a multi-piece design and are installed in tag number sequence. Turbo-Charger Housings, Mufflers, Silencers & Expansion Joints will be designed in sections. Blanket design will conform to the surface with minimized air void.

Drawing Record Keeping: The correlating Project Production Drawings must be kept on file with the blanket manufacturer. The latest revisions, if any after installation, will be recorded on the CAD file drawing system. This file will be kept for a minimum of ten years to assure accuracy in the ordering of replacement parts.

STANDARD FASTENER: WIRETWIST: A stainless steel wire (0.50 mm²) 20 Gauge, will be doubled up and twisted in a spiral fashion, with a minimum of 5-7 twists/inch (2-3 twists/cm). Wiretwist length will be 16” (40cm) or longer. The Wiretwist will be secured to the lacing pin at the pin stem. Pin stems will be 2.5 mm² (14 gauge). Wiretwists will be spaced 6” (15cm) on center along closing seams with matching lacing pins.

OPTIONAL FASTENER:

Metal Spring Tensioner – 5/16” Dia.(7.94mm) - 3.8lb/in (0.07 kg/mm) Rating – 2 ½” (6.35cm) Length, combined with 2 each 1 ¼” (3.2cm) Diameter stainless steel split rings, fastened to the blanket edge, 2” (5cm) from the blanket edge. The spring tensioner will be secured to the lacing pin at the spring ring edge. Pin stems will be 14 gauge (2.5 mm²). The Metal Spring Tensioner will be spaced at most 6” (15cm) on center along closing seams with matching lacing pins for securing. The Metal Spring Tensioner will be positioned between the outer jacketing & outer layer of the insulation.

Metal “D” Ring Strap with Velcro Tab: A three layer fabric strap is double sewn. One strap is a 12” (30cm) long pull-down strap, the other is a 3” (8cm) long stationary strap. Both straps are stitched to the outer jacketing of the blanket. The stationary strap includes a double nickel metal “D” Ring measuring 1”-1.5” wide (2.5-3.8cm), placed ½” (1cm) from the closing seam edge. The pull-down strap is placed 2” (5cm) in from the closing seam edge. Both matching straps are spaced along the closing seam edge no greater than 6” (15cm) apart. The pull-down strap includes hook-and-loop Velcro®, measuring at least 1” (2.5cm) wide by 5” (12.7cm) long, and is perimeter stitched to the strap surface. All closing seams have a 2” (5cm) extended fabric flap.

Project Qualifications: Project will require a site visit review prior to bid submittal. Upon receipt of project contract, each item must be field measured for “Custom Fitting” to existing field conditions. No generic standard blanket designs will be accepted. This will assure a “Custom Fit” design with maximum thermal efficiency.

Project Accuracy & Effectiveness: Demonstrate the efficacy of precision, through the use of State-Of-The Art CAD Design. The efficacy of precision markings with the ability to maintain a high degree of repetitiveness and control of manufacturing tolerances for locations of I.D. tags, stitch lines, cut lines for stuffing, cutting of jacketing materials and cutting of insulation through the use of State-Of-The-Art CNC cutting systems & software.

Warranty:

We guarantee that all custom manufactured blankets will accommodate vibration probes, gauges, tubing, piping, brackets, etc. and fit correctly for optimum performance as per the design specification provided in the quotation process. In addition, for 18 months we will cover the cost of replacing the blanket should the failure be due to premature degradation of any component utilized in the blanket construction, as well as any defects due to poor workmanship.

Sample Submittal:

Upon bid submittal a blanket design sample must be presented for review and product approval. A 7”x9” (18cm x 23cm) Sample will be required and must identify all characteristics mentioned in the above fabrication requirements. Any deviations from the above stated requirements may result in a bid rejection.

Installation Guidelines:

Shannon-INSULTECH® will follow these simple guidelines:

- Once material is received, open boxes with care. DO NOT “cut” deep into container to avoid damaging blankets.
- Locate the Instructions for Installation.
- Follow the Material List to determine blanket part number.
- Refer to the Assembly Drawing for orientation of each blanket part number and installation details of each part.
- Locate the Identification Tag on each blanket, for correct description and sequence of blankets.
- Material is installed in tag number sequence.
- Use leather gloves to install material.
- A physical effort is required for proper placement and fit.

Storage:

Once shipment is received, protect Blanket Insulation from water damage and/or other abuses prior to installation. Blanket Insulation will be shipped in cardboard boxes or crated for export shipping. Packaging is not designed for outdoor storage, thus a tarp or covering of some type is necessary if stored outdoors until installation is completed.

Site Preparation:

Apply Blanket Insulation on clean, dry surfaces and avoid trapping oils, greases or combustible materials. Surfaces must be stripped of existing materials.

Blanket Thickness Surface Temperature Reference:

Operating Temp	Thickness	Surface Temp	Thickness	Surface Temp	Thickness	Surface Temp
538° C (1200° F)	50 mm(2")	88° C (191° F)	80 mm (3.0")	72.0° C (161.0° F)	88 mm (4.0")	62° C (144.0° F)
760° C (1400° F)	50 mm(2")	107° C (225° F)	80 mm (3.0")	86° C (187° F)	102mm(4.0")	74° C (165.0° F)
871° C (1600° F)	50 mm(2")	128° C (262° F)	80 mm (3.0")	102° C (216° F)	102mm(4.0")	87° C (189.0° F)
982° C (1800° F)	50 mm(2")	173° C (344° F)	80 mm (3.0")	119° C (246° F)	102mm(4.0")	101° C (214.0° F)
1093° C (2000° F)	50 mm(2")	201° C (393° F)	80 mm (3.0")	137° C (279° F)	102mm(4.0")	117° C (242.0° F)

- * The above referenced Cold Face Surface Temperatures should be used as guidelines for blanket insulation thickness design.
- * The Cold Face Surface Temperature of the blanket should approach surrounding ambient temperature conditions.
- * The economic thickness of the blanket should consider blanket cost, thermal performance and blanket design constraints.
- * Heat Loss Calculations are based on a 21.1° C (70° F) ambient temperature using a flat surface condition.

Product Properties Specifications:

Insulation Core	Ceramic Needled Fiber Mat 128 kg/m3 (8lb/CF) ASTM C 686-76 Maximum Service Temperature Up to 1260° C (2300° F)
Jacketing Materials:	Outer (Hot) Layer: 45.0oz/yd ² (1527g/ m ²) Silicone Coated Silica Ceramic Fabric Continuous Service 1800° F (982° C) Tensile Strength: Warp-490 lbs/in (4361 N/50 mm) Fill-280 lbs/in (2492 N/50 mm) Inner Layer: 23oz/yd ² (781g/ m ²) Silicone Coated Silica Ceramic Fabric Continuous Service 1800° F (982° C)

INSULTECH® Blanket Design Testing:

ASTM C 335	Standard Test Method for Steady-State Heat Transfer Properties of Pipe Insulation
ASTM E 1222 – 90	Standard Test Method for the Laboratory Measurement of the Insertion Loss of Pipe Insulation - USA
ISO 15665	Standard Test Method for the Laboratory Measurement of the Insertion Loss of Pipe Insulation – Int'l
ASTM C 1045 – 07	Standard Practice for Calculating Thermal Transmission Properties under steady state conditions
UL 1709	Standard Fire Test of Protection Materials for MOV / Structural Steel
ASTM E-84-17	Surface Burning Characteristics of Building Materials (Flame Spread & Smoke)
ASTM E-136	Combustion Characteristics of Building Materials / Fire Test Response
ASTM D3787	Burst Strength Evaluation for ASTM F1138 – Spray Shield Compliance

Caution: Typical industry handling practices should be exercised for the protection of the worker. Worker should wear long-sleeved, loose-fitted clothing, head covering, leather gloves, eye protection and appropriate respiratory protection (as required) when handling and applying INSULTECH® material. Wash with soap and cold water after handling INSULTECH® material. Wash work clothes separately and rinse washer. For specific handling practices, refer to the product MSDS sheets for the Thermal Blanket System.

Notes: The chemical and physical properties of Shannon-INSULTECH® Blanket represent typical average values determined in accordance with accepted test methods. The data is subject to normal manufacturing variations and is supplied as a technical service subject to change without notice. In addition, test data are average results of tests conducted under standard procedures and are subject to variation. Results should not be used for specification purposes. Design Guidelines are as follows: to access the true limitations of this recommended design, refer to the technical data for each product component. Following these guidelines will produce the highest achievable service life. Blanket design quality can be reduced or enhanced by changing any one component. If a question arises regarding deviations from those stated guidelines, or to insure the information is most current please contact your regional representative or call Shannon. Enterprises direct.