

Introduction:

Shannon Thermal Blankets are a custom fit high quality engineered insulation system designed to save energy, retain radiant heat, minimize insulation maintenance and improve the surrounding work environment. Shannon-INSULTECH® is designed for use in the Food Processing Industry, where a Non-Porous, Non-Fibrous, vapor barrier blanket system can be chemically sanitized, “Sanitary Wash-Down”. The PTFE Teflon® Film Jacketing Complies with the Regulations of the FDA - Reference 21 CFR 177.1550 Standards for Components of Articles Intended to come in Direct Contact with Food. INSULTECH® is flexible and easy to install, remove and reinstall allowing easy access to surfaces.

Applications: Sanitary – “Non-Fibrous” Requirement
Steam Process Piping, Gate Valves, Condensate Pumps, Pasteurizers, Pressure Reducing Valves, Control Valves, Heat Exchangers and Strainers.

Markets: Food Processing Industry, Food Handling Industry and Institutional Utility Steam Distribution sites.

Service Temperature: This design is to act as a Thermal Barrier with a maximum service temperature of 300°F (149°C).

Product Components: The Outer and Inner Jacketing is a 13.5 oz/yd² (459 g/m²) 100 percent PTFE CrossFilm® Laminate. The Insulation Core consists of Aerocel® EPDM Elastomeric Closed Cell Foam Insulation. Aerocel®, Type 1, EF Insulation will be encapsulated by the inner and outer jacketing, with a double sewn construction, producing a “Self-Contained Blanket Insulation System”. The design includes Integral Fasteners for install & removal.

Blanket Construction: Blanket construction shall be double sewn lock stitch with a minimum 7 stitches/inch (2-3 stitches/cm). All raw jacket edges will have a tri-fold PTFE Laminate binding. No raw cut jacket edge will be exposed. Stitching will be done with PTFE 3 ply braided thread. No “On-Site Fabrication” to assure high quality.

Blanket Overlap: To minimize heat loss, the blanket will extend beyond mating flanges unto existing insulation for a minimum of 2” Inches. Where blanket cannot fit over existing oversized insulation, blanket will butt up to existing insulation with a friction fit closing seam. All sections of pipes will be insulated and open gaps are not acceptable. Blanket diameters which are 2” or larger than existing insulation must be end capped to eliminate open air void.

Leak Accommodations: To accommodate a leak and detect its origin, blankets will have a low point stainless steel drain grommet or the design will incorporate a mating seam at the lowest point of the blanket.



Steam Supply Control Valve Station Steam Pasteurizer

Blanket Insulation Weight: When designing blanket insulation for large equipment where a multi-piece construction is necessary, the total number of pieces will be minimized. Any one piece will not exceed 40 lbs (18 kg) in weight.

I.D. Plate: For easy identification and location, a stainless steel or aluminum name plate tag is riveted to each blanket piece. 1/8” (0.32CM) embossed lettering shows location, description, size, pressure rating and tag number sequence. Each blanket will include an I.D. Plate.

Quilting Pins: To enhance blanket quality and to maintain uniform thickness, stainless steel quilting pins @ 2.5 mm² (14 Gauge) will be placed at random locations no greater than 12” (30cm) apart. Quilting Pins will prevent shifting of the insulation. Stainless Steel speed washers will secure the quilting pin stem in place.

Minimized Air Void: Equipment and equipment heads are typically a multi-piece design and are installed in tag number sequence. Heat exchanger heads, large vessel flanges and pump housings will be designed in two half sections. Blanket design will conform to the equipment with minimized air void. All valve covers will be a two piece design with a separate body and bonnet.

Design Construction Sample: Upon bid submittal a blanket design sample must be presented for review and product approval. A 7”x9” (18cm x 23cm) Sample will be required and must identify all characteristics mentioned in the above fabrication requirements. Any deviations from the above stated requirements may result in a bid rejection.

STANDARD “WIRETWIST” FASTENER

A stainless steel wire 0.50 mm² (20 Gauge) will be doubled up and twisted in a spiral fashion, with a minimum of 5-7 twists/inch (3-4 twists/cm). Wiretwist length will be 16” (40cm) or longer. The Wiretwist will be secured to the lacing pin at the pin stem. Pin stems will be 2.5 mm² (14 gauge). Wiretwists will be spaced 6” (15cm) on center along closing seams with matching lacing pins to lace and secure to.

FASTENING OPTION

Stainless Steel Double “D” Ring Strap: A 1.5”(3.8cm) wide LFP composite 20 mil thick Strap 4-3/4” (12cm) overall long stationary strap is folded with two 1.5”(3.8cm) in width stainless steel “D” rings “Heat Sealed” to the outer surface of the jacket. This is placed ½” (1cm) from the closing seam edge. The pull down strap, minimally 14” (36cm) long, of the same material is heat sealed to the outer jacket 3” (4.8cm) in from the closing seam edge. Both matching straps are spaced along the closing seam edge no greater than 8” (20cm) apart. All closing seams have a 1.5”(3.8cm) extended LFP flap, which is placed along the stationary strap side of the closing seam.

Non-Metallic Side Release Buckle and Strap: Blanket fasteners will be 1 1/2” Delrin Side Release Buckles with 1.5” wide LFP composite 20 mil thick Straps. The Buckle strap will be a minimum of 5-1/2” long and will be heat sealed to the outer surface for a minimum of 5” in length. A matching pull strap will also be “Heat Sealed” on the outer jacket surface and will match up to the Buckle Strap. The pull strap will be a minimum of 14”.

Assembly Drawing Requirements: Each blanket insulation project will include an instruction package shipped with the blanket material. This package will include Assembly Drawings identifying piece location, a Material List of all pieces and Instructions for Installation. Accurate CAD files & project records must be kept by the manufacturer. For a minimum of ten years these records will assure accuracy in re-ordering and part replacement. All blankets are to be CAD designed / CNC produced to assure the highest quality and precise fit.

Storage: Once shipment is received, protect Shannon Blanket Insulation from water damage and/or other abuses prior to installation. Shannon Blanket Insulation will be shipped in cardboard boxes or crated for export shipping. Packaging is not designed for outdoor storage, thus a tarp or covering of some type is necessary if stored outdoors until installation is completed.

Preparation: Apply thermal blanket insulation on clean, dry surfaces and avoid trapping oils, greases or combustible materials”.

Project Accuracy & Effectiveness: Demonstrate the efficacy of precision, through the use of State-Of-The Art CAD Design. The efficacy of precision markings with the ability to maintain a high degree of repetitiveness and control of manufacturing tolerances for locations of I.D. tags, stitch lines, cut lines for stuffing, cutting of jacketing materials and cutting of insulation through the use of State-Of-The-Art CNC cutting systems & software.

Production Drawing Record Keeping: The correlating Project Production Drawings will also be kept on file with the blanket manufacturer. The latest revisions, if any after installation, will be recorded and filed on the CAD drawing system. This file will also be kept for a minimum of ten years to assure accuracy in re-orders of replacement parts.

Project Qualifications: All items insulated will require a site visit prior to bid submittal. Upon receipt of project contract, each item must be field measured for “Custom Fitting” to existing field conditions. Each item must be tagged and or marked for installation reference. At the time of installation, blankets must have a corresponding tag on the blanket and must match to an existing tag on the fitting. No generic standard blanket designs will be accepted. This will assure a “Custom Fit” design with maximum thermal efficiency.

Warranty: We guarantee that all custom manufactured blankets will accommodate vibration probes, gauges, tubing, piping, brackets, etc. and fit correctly for optimum performance as per the design specification provided in the quotation process. In addition, for 18 months we will cover the cost of replacing the blanket should the failure be due to premature degradation of any component utilized in the blanket construction, as well as any defects due to poor workmanship.

Installation Guidelines

Shannon Blankets will follow these simple guidelines:

- Once material is received, open boxes with care. DO NOT “cut” deep into container to avoid damaging blankets.
- Locate the Instructions for Installation.
- Follow the Material List to determine blanket part number.
- Refer to the Assembly Drawing for orientation of each blanket part number and installation details of each part.
- Locate the Identification Tag on each blanket, for correct description and sequence of blankets.
- Material is installed in tag number sequence.

Use leather gloves to install material.

Blanket Thickness Surface Temperature Reference:						
Operating Temp	Thickness	Surface Temp	Thickness	Surface Temp	Thickness	Surface Temp
121° C (250° F)	25 mm(1")	37.9° C (100.2° F)	40 mm(1.5")	33.3° C (92.0° F)	50 mm (2")	30.8° C (87.4° F)
149° C (300° F)	25 mm(1")	42.6° C (108.6° F)	40 mm (1.5")	36.8° C (98.2° F)	50 mm (2")	33.5° C (92.3° F)

- * The above referenced Cold Face Surface Temperatures should be used as guidelines for blanket insulation thickness design.
- * The Cold Face Surface Temperature of the blanket should approach surrounding ambient temperature conditions.
- * The economic thickness of the blanket should consider blanket cost, thermal performance and blanket design constraints.
- * Heat Loss Calculations are based on a 21.1° C (70° F) ambient temperature using a flat surface condition.

Properties Specifications:

- Insulation Core:** Standard Specification for Aerocel® EPDM Elastomeric Foam Insulation
 ASTM C 411 Service Temperature Up to 149°C (300°F)
 ASTM E-84 Composite Surface Burning Characteristics (Flame Spread <25, Smoke Developed <50)
- Jacketing Materials:** 21 CFR 177.1550 LFP PTFE Inner & Outer Non-Porous Jacketing
 Perfluorocarbon Resins – Articles Intended to Contact Food per Applications
 Regulated by the Food and Drug Administration (FDA)
 100 percent PTFE CrossFilm® Laminate - Material Weight 13.5 oz/yd² (458g/m²)
 Continuous Service Temperature 500°F (260°C)
 Tensile Strength of Jacketing - 25 lbs/in (223.4 N/50 mm)
 Tear Strength of Jacketing - 22 lbs (99.8 N/mm)

Shannon-INSULTECH® Product Design Specific - Testing:

- ASTM C 335** Standard Test Method for Steady-State Heat Transfer Properties of Pipe Insulation.
 ASTM E 1222 – 90 Standard Test Method for the Laboratory Measurement of the Insertion Loss of Pipe Insulation.
 ASTM C 1045 – 07 Standard Practice for Calculating Thermal Transmission Properties under steady state conditions
 UL 1709 Standard Fire Test of Protection Materials for MOV / Structural Steel
 ASTM E-84-17 Surface Burning Characteristics of Building Materials (Flame Spread & Smoke)
 ASTM E-136 Combustion Characteristics of Building Materials / Fire Test Response
 ASTM D3787 Burst Strength Evaluation for ASTM F1138 – Spray Shield Compliance

Caution: Typical industry handling practices should be exercised for the protection of the worker. Worker should wear long-sleeved, loose-fitted clothing, head covering, leather gloves, eye protection and appropriate respiratory protection (as required) when handling and applying INSULTECH® material. Wash with soap and cold water after handling INSULTECH® material. Wash work clothes separately and rinse washer. For specific handling practices, refer to the product MSDS sheets for the Thermal Blanket System.

Notes: The chemical and physical properties of Shannon-INSULTECH® Thermal Blanket represent typical average values determined in accordance with accepted test methods. The data is subject to normal manufacturing variations and is supplied as a technical service subject to change without notice. In addition, test data are average results of tests conducted under standard procedures and are subject to variation. Results should not be used for specification purposes. Design Guidelines are as follows: to access the true limitations of this recommended design, refer to the technical data for each product component. Following these guidelines will produce the highest achievable service life. Blanket design quality can be reduced or enhanced by changing any one component. If a question arises regarding deviations from those stated guidelines, or to insure the information is most current please contact your regional representative or call Shannon. Enterprises direct.